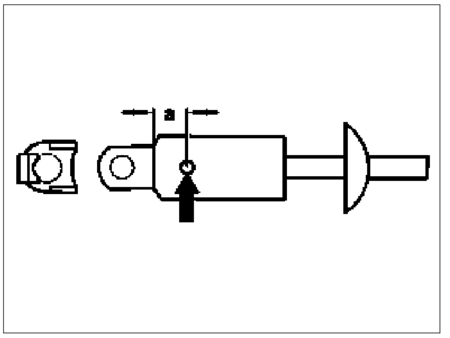
OS00.00-P-1001-01A	Releasing gas from gas strut and emptying		
⚠ **Danger!**	**Risk of injury** from drilling gas-filled subassemblies or components (gas filling non-combustible)	Wear safety glasses and face mask.	AS00.00-Z-0006-01A

1 Clamp gas-operated strut in machine vise of pillar drilling machine.



P88.40-0216-01

ℹ Conrod must point away from body, no other persons must be within danger area.

2 Drill gas-operated strut approx. 20 mm (dimension a) from bottom of gas-operated strut 4 with a 3 mm drill (arrow). Drill with as little force as possible.

3 Unclamp gas-operated strut, pump gas-operated strut empty by pressing conrod in several times.

ℹ Observe regulations for disposal of hydraulic oil.

4 Dispose of gas-operated strut (worn part).